

01098

Punte elicoidali cilindriche, serie extra lunga, interamente rettificate

Extra long straight shank twist drills / Forets helicoidaux, série extra longue

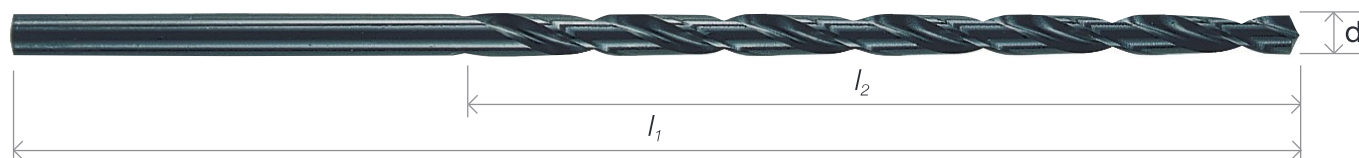
Brocas helicoidales, serie extra larga / Spiralbohrer, extra lange Ausführung

HSS

DIN
1869/1

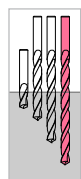


$d \geq 3\text{mm}$



d h8	l_2	l_1		cod.	€ cad/each
2	85	125	1	010980200	
2,5	95	140	1	010980250	
3	100	150	1	010980300	
3,5	115	165	1	010980350	
4	120	175	1	010980400	
4,5	125	185	1	010980450	
5	135	195	1	010980500	
5,25	135	195	1	010980525	
5,5	140	205	1	010980550	
5,75	140	205	1	010980575	
6	140	205	1	010980600	
6,5	150	215	1	010980650	
7	155	225	1	010980700	

d h8	l_2	l_1		cod.	€ cad/each
7,5	155	225	1	010980750	
8	165	240	1	010980800	
8,5	165	240	1	010980850	
9	175	250	1	010980900	
9,5	175	250	1	010980950	
10	185	265	1	010981000	
10,5	185	265	1	010981050	
11	195	280	1	010981100	
11,5	195	280	1	010981150	
12	205	295	1	010981200	
12,5	205	295	1	010981250	
13	205	295	1	010981300	



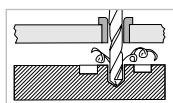
< 10 d



Acciaio
Steel



Metals



Velocità di taglio consigliata / Recommended cutting speed
Acciaio / Steel - 10 m/min

Taglio dei materiali con $R \leq 800 \text{ N/mm}^2$ quali acciai legati, ghise, tutti i metalli in genere, la grafite. Precisione di foratura e costanza di rendimenti elevati. High precision and high performances in cutting alloy steel up to $R \leq 800 \text{ N/mm}^2$ / Puor percer métaux et acier avec $R \leq 800 \text{ N/mm}^2$ / Para taladrar hierro e acero $R \leq 800 \text{ N/mm}^2$ / Einsatz in Stahl und Stahlguss, legiert und unlegiert bis $R \leq 800 \text{ N/mm}^2$ Zug-Festigkeit, Ne-Metalle, Kunststoffe